BMTRADA

Results of Test: BMT/MTP/F14266/01/A/Rev2

Portrisa S.A

Ponte da Pedra
2415 - 926
Leiria
Portugal

This document confirms that performance testing was conducted on 13 October 2014 to 14 October 2014. Testing was conducted to the following standards:

- BS 6375 Part 1: 2009 Performance of windows and doors – Part 1: Classification for weathertightness and guidance on selection and specification
- PAS 24: 2012 Enhanced security performance requirements for doorsets and windows in the UK

The following results were achieved:

Product tested	START/MAX Single leaf doorset (inward opening)		
Summary of testing procedure			**Result**
	Test Standard	**Classification Standard**	
Air permeability	**BS EN 1026: 2000**	**BS EN 12207: 2000**	**300Pa (Class 2)**
Watertightness	**BS EN 1027: 2000**	**BS EN 12208: 2000**	**200Pa (Class 5A)**
Wind resistance	**BS EN 12211: 2000**	**BS EN 12210: 2000**	**1200Pa (Class A3)**
Exposure category		**BS 6375: Part 1: 2009**	**1200**
PAS 24: 2012 – Clauses A.3, B.4.3, B.4.4.2, B.4.4.3, B.4.4.4, B.4.5, B.4.6, B.4.7, B.4.8 and B.4.9			**Pass**

Air leakage at 50pa was 1.7m³/h positive pressure and 2.1m³/h negative pressure. The perimeter length of opening light was 6.2m.

Passed PAS 24: 2012 for the requirements of both key removable and thumbturn locks

The results relate only to the specimens tested, as detailed in the technical specification

Revision 1 – Amendment to leaf facing details on page 4.
Revision 2 – Amendment to sponsor name, lipping details and drawings on pages 1, 2, 3 and Appendix 1

Issued by:
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